# REFRAK SCREEN BURNERS

For furnace temperatures up to 2100°F (1150°C)

CATALOG UNDER SALES BULLETINS



The Selas RSA Refrak Screen Burner is a sealedin tunnel burner with superior flame retention and combustion characteristics. The RSA's large, perforated refractory screen distributes the air/gas fuel mixture uniformly within the tunnel, and assures complete combustion over an extremely wide throttling range.

RSA Refrak Screen Burners are employed wherever sealed-in tunnel burners are required and where furnace temperatures do not exceed 2100°F (1150°C). (Use S-123 Refrak Screen Burners for higher furnace temperatures; see Selas Bulletin RS-2). Typical applications include: kilns for brick or clay products; and annealing, melting and heattreating furnaces for the metalworking industry. RSA Refrak Screen Burners are designed to operate with fuel gas at mixture pressure up to 60 inches w.c. They are now available with various automatic ignition and flame detection accessories including interrupted pilot.

### **ADVANTAGES**

WIDE OPERATING RANGE—Turn down in excess of 10:1 reduces the number of burners required and, therefore, simplifies manifolding and control.

SUPERIOR FLAME RETENTION—High operating pressures, without blow off, can be attained due to the self-piloting action of the many small flames.

LOW OPERATING PRESSURE—The velocity and cooling action imparted by the long, narrow ports permit low operating pressure with no flashback.

COMPLETE COMBUSTION—Uniform furnace atmosphere is assured as all of the gas and air are burned at the burner; tight furnace construction is possible.

REFRACTORY CONSTRUCTION—All parts subjected to heat are made of accurately formed, prefired refractory; they are durable and easy to clean.

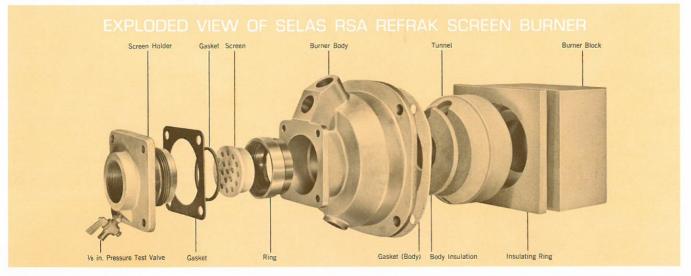
EASY INSTALLATION—Conveniently sized burner blocks are easily and quickly cemented into furnace masonry.

EASY REPLACEMENT—Precision made standard refractory and metal parts facilitate burner change or replacement without disturbing the burner block or furnace lining.

WIDE RANGE OF SIZES—Available in eight standard burner sizes for capacities up to 4,000,000 Btu/hr. (1,000,000 Kcal/hr.), and for wall thickness from 6¾ inches to 12½ inches.

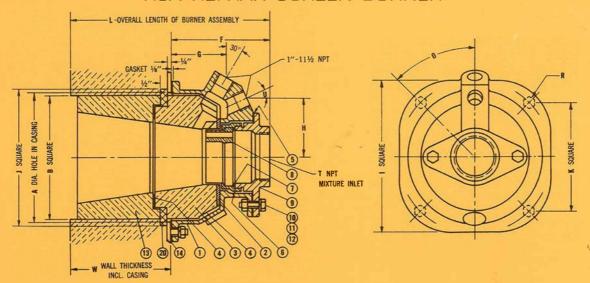
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SHORT FLAME—Long flame "tails" and localized hot spots are minimized; complete combustion takes place at the burner.

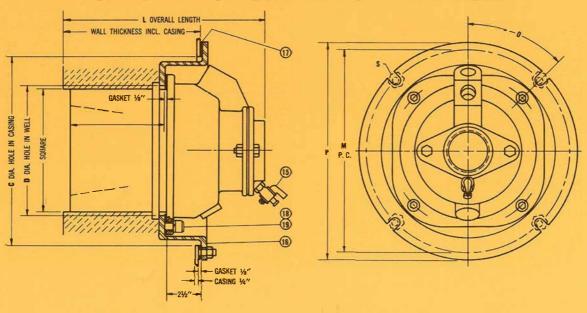




### RSA REFRAK SCREEN BURNER



### RSA REFRAK SCREEN BURNER WITH WELL



## PARTS LIST

INDEX NO.	NO. REQ'D.	DESCRIPTION	INDEX NO.	NO. REQ'D.	DESCRIPTION
1	1	Burner Body	11	2	3∕ <sub>8</sub> in.—Hex. Nut
2	1	Body Insulation	12	2	3/8 in.—Washer
3	1	Tunnel	13	1	Burner Block
4	_	Cement (Breakable)	14	1	Gasket (Body)
5	1	Gasket	15	1	<sup>1</sup> / <sub>8</sub> in. Pressure Test Valve
6	1	Ring	16	1	Well
7	1	Gasket	17	1	Gasket (Well)
8	1	Screen	18	4	½ in.—Socket Hd. Cap Screw
9	1	Screen Holder	19	4	½ in. Lockwasher
10	2	3/8 in.—Hex. Head Bolt	20	1	Insulating Ring

NOTE: Burner block, Index No. 13, is supplied loose. For method of installation, refer to Multi No. 558.

## RSA BURNER SELECTION

### BURNER SELECTION CHART



Select appropriate burner size from selection chart.

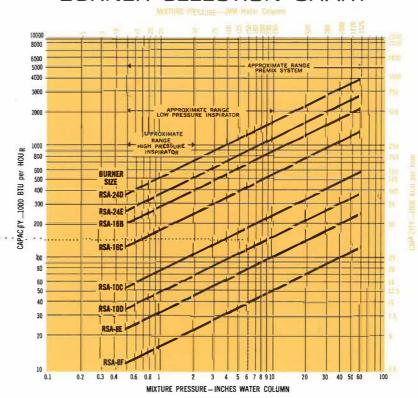
SAMPLE BURNER SIZE .....

**EXAMPLE:** 

Burner requirement is 150,000 Btu (37,500 Kcal); operating pressure—6" w.c.

SAMPLE BURNER

SIZE DESIGNATION: RSA-10C



	FURNA	FURNACE WALL THICKNESS:													
ı	FROM	FROM	FROM	FROM											
	6¾" (171) T0	8¼" (210) T0	9¾" (248) T0	10¾" (273) T0											
	7¾" (197)	9¼" (235)	10¼" (260)	12¼" (311)											
	-1	-2	-1W*	–2W*											



### DIMENSION SCHEDULE

(IN INCHES AND MILLIMETERS)

Select suffix consistent with furnace-wall thickness from dimension schedule.

EXAMPLE: Furnace wall thickness of 11 inches.

A furnace wall 11 inches thick falls within the dimensions listed in the fourth column. Thus the suffix "2W" applies. Continuing the example used in STEP 1 the number is now RSA-10C-2W. (See Step 3.)

BURNER SIZE	L			Port Area Sq. In.	A	8	C	D	F	G	Н	1	J	К	M	0	Р	R	s	T	U	
RSA-8E	13½"	15"	13½"	15"	.246	61/2"	6"	10%"	6½"	634"	35/6"	27/6"	73/4"	7" (178)	5½″	11%"	45°	121/2"	1	2	1	20°
RSA-8F	(343)	(381)			.118	(155)																
RSA-10C	13½"	15"	13½"	15"	.616	734" 7	7½"	11%"	734"	634"	35/6"	234"	9" (228)	81/2"	6%"	125/8″	45°	13¾"	2	2	11/4	20°
RSA-10D	(343)	(381)	(343)		.410	(197)																
RSA-16B	13%"	151/8"	13%"	151/8"	1.760	8½" 9 (216) (73	9"	125%"	8½"	67/8"	35/8"	3%6"	101/6"	9"	71/8"	13%"	60°	14¾"	2	3	2	25°
RSA-16C	(346)			(384)	1.180		(228)	228) (321)	(216)	(175)									2			
RSA-24D	14"	151/2"	14"	151/2"	3.730	91/2"	9"	13¾"	9½"	71/4"	37/8"	41/4"	11"	10"	77/8"	1434"	60°	15%"	2		3	25°
RSA-24E	(355)	(394)	(355)		2.850	(243)	(228)				(99)	(108)	(279)	(254)	(200)					3		

<sup>\*</sup> WITH WELL

() = mm

- 1 Four 3%-inch 16 NC 11/4 LG. stud, washer and nut by customer.
- Pour ½-inch 13 NC 1¼ LG. stud, washer and nut by customer.
- (3) Six 1/2-inch 13 NC 11/4 LG. stud, washer and nut by customer.

NOTE:  $\frac{3}{6}$ -inch = 10 mm;  $\frac{1}{2}$ -inch = 13 mm.

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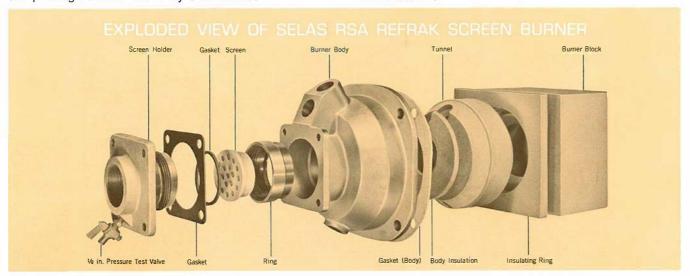
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